



# EncoderLAB

For Testing and Simulating Incremental Encoder signals  
Part No. ENCODER-LAB02  
Users Manual

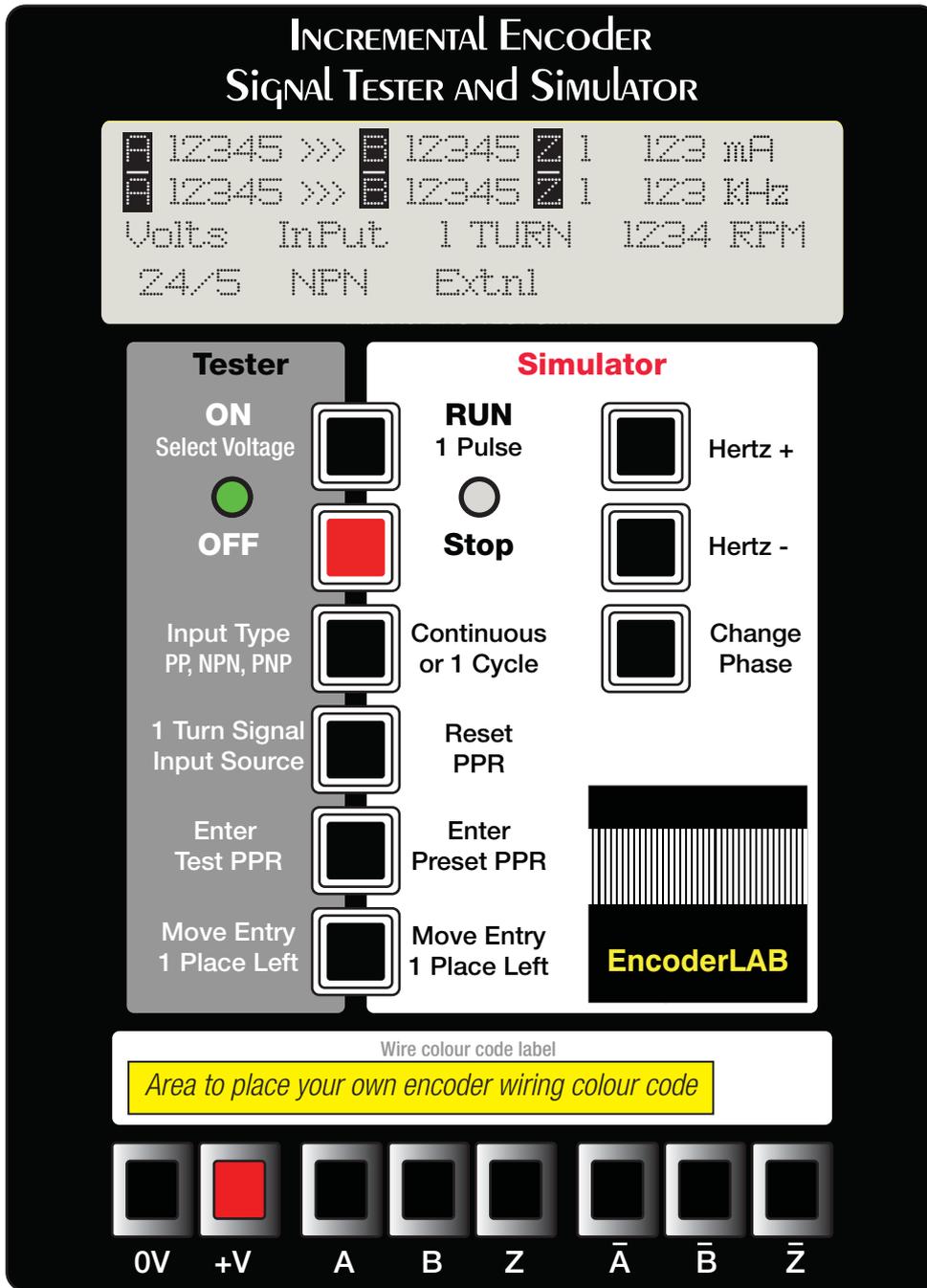


## Introduction

The EncoderLAB is designed to test and simulate all aspects of an incremental shaft encoder, or any other instrument which produces square wave output signals, such as linear encoders and flow meters. This instrument combines into the one housing and updates two separate encoder instruments PCA has produced for many years.

The large four line LCD display allows the user to see in one view all the test results on just one screen. In addition there is Windows software available which will repeat and analyse the information shown on the LCD display, and produce an oscilloscope view of the input wave form, a test report for each encoder and adds all the information into a production log file for future analysis.

## Encoder Testing Mode - Operator button functions



### Specification

#### Mechanical

Foot print: 140mm x 210mm  
Height Max: 85mm  
Weight: 630g

#### Input Power Supply

12 Volts 1 Amp

#### Power adapter

##### Australasia Only

Input: 100 - 240 Volts AC  
Output: 12 Volts DC 1.5 A

#### Testing Limits

A & B Counters Max 99,999  
Z Counters 9  
Encoder supply 5, 12 or 24 DC  
Encoder Load 150 mA  
Frequency 25Hz to 500kHz  
Short circuit and over current protected.  
Automatic turn off with no load

#### Encoder Termination

9 Pin D type plug parallel with  
8 Spring loaded wiring posts  
Connect only 1 at a time

#### Simulator Limits

Frequency 20Hz to 500kHz

#### Input Power Supply

5 Volts to 30 Volts DC  
Self powered from the adapter  
lead connected to plug 4

Full size

On the connection panel at the rear of the instrument is a slide switch to select between Tester and Simulator mode of operation. To use the testing mode the switch must be set in the Tester position, when in this position the Tester LED will illuminate green to confirm the selection.

**ON** Turns on the power supply to the encoder under test. The first press applies 5 Volts, the second press 12 Volts, the third press 24 Volts and the fourth is for encoders which have an input voltage of 24 Volt but an output signal of 5 Volts. Any further operations of the ON button will start the cycle again commencing with 5 Volts. The LCD display shows the output voltage applied to the encoder.

When an encoder is connected for testing the first press of the ON button, turns the LED red, once an encoder signal is received on the A input, the LED flashes red.

Immediately the load is less than 5mA the voltage resets to the off condition. This function is to reduce the risk of over voltage being applied to the encoder under test; the user must make a conscious decision about the voltage with each new encoder to be tested.

NOTE: It is possible to override this automatic reset function by holding down the ON button for 10 seconds then reselecting the desired voltage again. The encoder supply voltage will then remain on that setting until, the Stop button is pressed, there is a current overload or the power supply to the instrument is turned off. This is a useful function for the operator is testing many encoders of the same input voltage.

**OFF** Turns off the supply voltage to the encoder under test and returns the voltage selected back to start position

of the cycle as described above. The LED will then turn to a steady green and the LCD display will show OFF.

Remember: The power normally turns OFF automatically immediately after the encoder is disconnected.

**Input Type** This switch has four functions indexed one step with each press of the button; the LCD Display reads NPN, PNP, PP or ALT. The selection process switches the load resistor on the input of the instrument between positive (NPN) negative PNP, no load (PP), or ALT switches the input load resistor between negative and positive supplies every three seconds.

**1 Turn Signal Input Source** The one turn reference signal is required so the internal counters in the instrument know when one full rotation of the encoder shaft is completed. Each operation of the button indexes through the three modes, with the LCD display showing the current selection under the Input heading.

**External:** The signal is from the remote external zero reference device which must be mounted on the drive motor, and connected to the instrument on plug P3 pin 5.

**Internal:** The Z signal inside the encoder under test.

**Simulated:** If neither of the other two signals are available or the encoder under test has more than 99,000 PPR this setting is required. The signal setup is outlined in the description of operation for the next two buttons.

**Enter Test PPR** This button starts the simulated pre-set PPR value counter. The value increments by 1 with each press of the button, rolling through numbers 0 to 9. The current value is shown on the LCD display on the right hand number last row in the LCD display field.

**Move Entry 1 Place Left** Each press of the button moves the current value displayed in the right hand character, one place left. To clear the value back to the zero, operate this button until the display reads all zeros.

### Rear Plug Wiring Panel



The centre pin of P5 is positive

**Power Switch** Isolator for the DC power supply.

**Mode Switch** Slide switch to select between the two modes of operation, Simulator or Tester.

**Plug 1** 9 Pin D type for an Oscilloscope (Female) NOTE: Plugs 1 and 2 are in parallel with the 8 wiring posts

**Plug 2** 9 Pin D type plug for connection of an adaptor lead for the encoders with plug connections. (Female)

**Plug 3** 9 Pin D type plug for connection of the 1 pulse reference signal. (Female)

**Plug 4** 9 Pin D type plug for output signals from the encoder simulator. (Male)\_

NOTE: When in the Simulator mode the power for the box is derived from this plug, not the power pack input. The power pack can still be used to allow the instrument to be configured without connection to a control system.

**Plug 5** Power input socket the traditional round 5.5mm socket with 2mm center pin which is the positive terminal. It is expected that overseas users will purchase a power adapter to suit their country. A 12 Volt DC 1.5 amp adapter will be provide to Australasian customers.

**Plug 6** USB communication socket.

**Plug 7** RJ45 Network communication socket.

**OPERATOR PANEL** 8 Spring loaded wire terminating posts for connection of encoders with cables.

## Encoder Testing Procedure

### Step 1 *Turn on the power*

Plug in the 12 Volt power pack and turn the instrument on with the slide switch on the back panel. Select the Test mode on the back panel then the left LED in the operator panel should be showing green.

### Step 2 *Connect an encoder for test*

An encoder can be connected to the instrument in two ways, but NOT both at the same time. For wired encoders there are eight spring loaded wiring posts along the front of the instrument. For encoders with plugs there is a 9 Pin D type plug P1 on the rear of the instrument for connection of customised adapter leads.

1 = 0 Volts	5 = Z signal
2 = + Volts	6 = /A signal
3 = A signal	7 = /B signal
4 = B signal	8 = /Z signal

### Step 3 *Select the one turn input mode*

There are three modes of operation:

Mode 1. An external reference signal connected to plug P3 pin 5 on the rear panel. This mode is the best to use if there is no Z signal from the encoder because it will tell you the PPR of the encoder.

Mode 2. Uses the Z signal in the encoder, this mode will also tell you the PPR of the encoder, and is best to use with high PPR encoders.

Mode 3. If there is no signal available for either of the other two modes, you can load any value to simulate an encoder function. When using this mode the PPR of the encoder under test cannot be determined, but the integrity of test remains the same.

### Step 4 *Select the ON button*

This provides the power to the encoder; the first press applies 5 Volts, the second 12 Volts, the third 24 Volts and the fourth applies 24 Volts to the encoder but reads the output signals as 5 Volt signals. The input signals from the other input voltage settings are expected to be the same as the applied voltage.

There is a user configurable time delay between the time the voltage is selected and when it is actually applied to the encoder, the default is three seconds.

The power for the encoder can be removed at any time by either pressing the red OFF button, or disconnecting the encoder. If you are testing a group of encoders with the same voltage the automatic turn off can be overridden. To override this automatic function, hold down the ON button for ten seconds, then select the voltage you require and the voltage will remain present until the power to the instrument is removed or there is an over current fault.

The LED will turn from green to red as soon as the power is applied to the encoder.

### Step 5 *Select the input type*

There are four input signal modes of operation:

PNP: This selection expects the signal from the encoder to switch the internal 4.7k load resistor to the + supply.

NPN: This selection expects the signal from the encoder to switch the internal 4.7k load resistor to the 0 supply

PP: This input has no load resistors and expects the input signal to switch between the + and 0 supplies. Only this input mode gives the most accurate milliamp reading of the encoder because the other two settings include the current for the internal 4.7 k load resistors in the total reading.

ALT: In this mode the load resistors alternate every three seconds between the 0 and + supply voltage.

### Step 6 *Spin the encoder*

At this time the signal counters on the LCD display should all be showing a valid reading for all the channels that have been connected. The Z channel if fitted should always show 1, and the other channels should always show equal values which must be the same as the PPR of the encoder.

NOTE. Some encoders may show one signal less than the other in one direction and not the other, this is of no concern it is because not all encoders have the Z signal synchronised with either the A or the B channel.

The LED will now blink red when ever the A input is receiving signals from the encoder under test.

### Step 7 *Check for correct operation*

1. A and B counters should display the same value, this is the PPR, pulses per revolution of the encoder.

2. The Z counter should only show 1

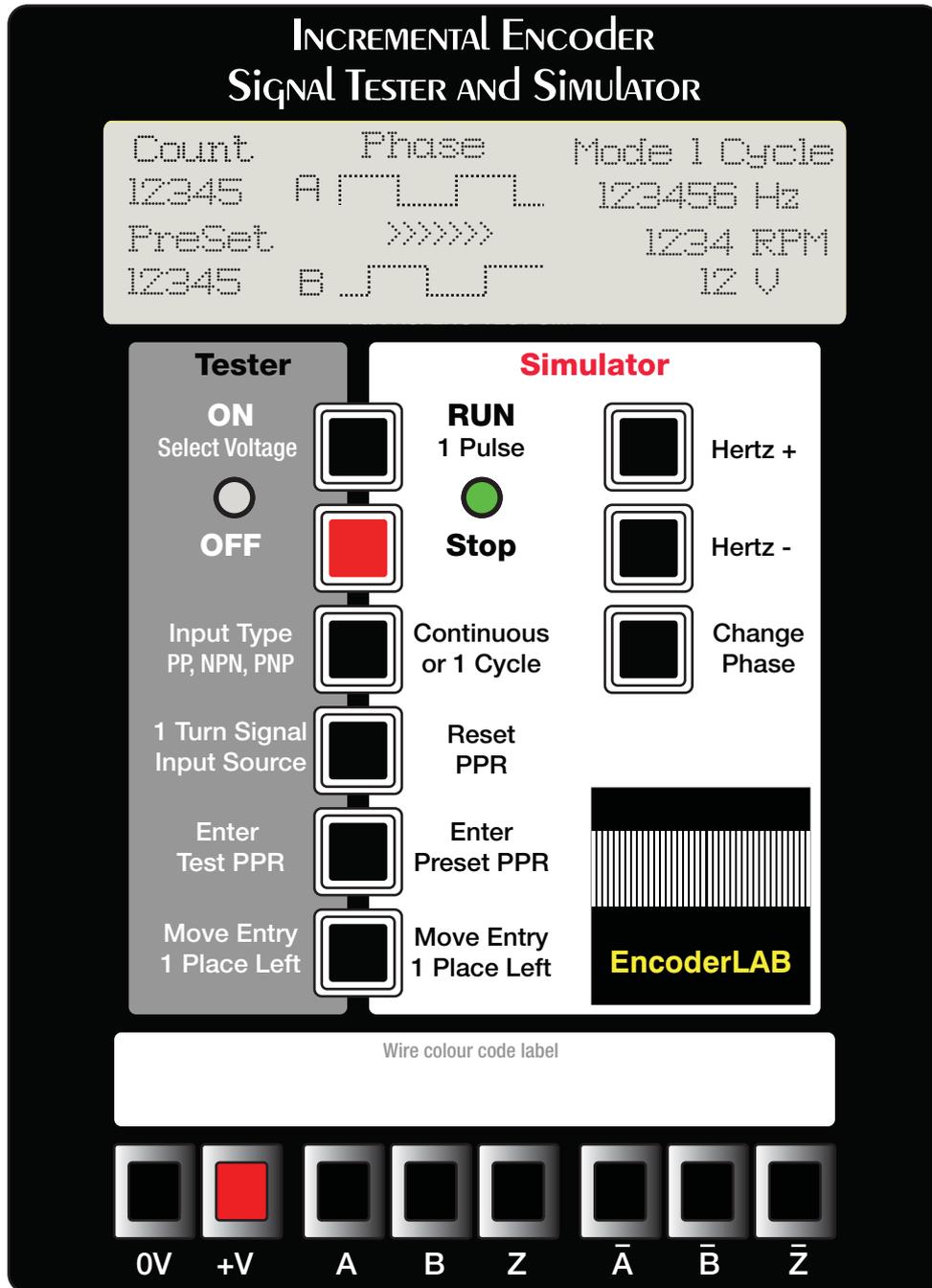
3. The direction arrow heads should be showing the same direction when the complimentary channels /A and /B are fitted to the encoder.

4. The current reading would normally be between 30 to 60 milliamps, 150mA is the upper limit of the instrument.

Mechanically turn the encoder over a range of speeds. There are two factors to consider, the maximum mechanical RPM and the maximum signal frequency. NOTE The maximum RPM for high PPR encoders cannot be achieved because the limit is determine by the maximum electrical frequency rating for the encoder.

The upper limit for the tester is 499 kilohertz, above this a To Fast warning will display. If you need to operate above that frequency it is best to use an oscilloscope connected to Plug 2 on the back of the instrument to view the signal wave form. The unit can still provide the power to drive the encoder, only the instrument counters will not show a valid reading.

**Encoder Simulator Mode - Operator button functions**



*Full size*

In this mode of operation the instrument generates the same six outputs channels as any standard square wave output encoder. This provides the ability to test other instruments and systems that require encoder signals without having a mechanical means of generating the encoder signals.

There are two output modes of operation; continuous and one cycle. Often when testing machinery in the field machine functions are initiated by a specific count value, which in live operation happens too quickly to allow visualisation of the process. This function allows the user to press the RUN button to send the last value minus one, in a time suitable to allow time to observe the results of the process, then with a second operation of the RUN button

just one signal is produced to complete the total preset value.

On the connection panel at the rear of the instrument is a slide switch to select between the testing and simulator mode of operation, to use the simulator mode the switch must be set to the Simulate position. The Simulator LED will illuminate green to confirm the selection.

NOTE: The spring loaded wiring posts on the front panel have no function in the simulator mode.

## **Encoder Simulator Mode - Operator button functions**

**RUN/1 Cycle** Enables the output signals from the simulator to run in either of two modes of operation, the mode is determined by the selection made with the Cycle button below. In Continuous mode the output runs continuously until the Stop button is pressed. When in 1 cycle mode the function of a press alternates between bursts of the preset PPR value minus 1, and just 1 pulse to complete the full PPR cycle.

The LED will switch from green to red blinking once there are signals present on the output channels; the LCD display shows the mode selected, the preset PPR and the progress of the counter as well as a graphical representation of the output wave form and direction of rotation.

**STOP** Disables all output signals until the Run button is pressed again, the LED turns from red blinking back to green.

**Continuous or 1 Cycle** Toggles the output signals between continuous operation and 1 turn bursts of the preset PPR value as outlined in the RUN button explanation above.

**RESET PPR** Resets the preset PPR value to zero ready to load a new simulated value as outlined below.

**Enter Preset PPR** This button starts the process to enter the simulated PPR value, The display will roll through numbers 1 to 0 stepping one each time the button is pressed.

LCD Display will show the current value in the right hand number of the count PreSet field.

**Move Entry 1 Place Left** Each press of the button moves the current preset value on the right hand character one place left and enters a 0 in the left field  
LCD Display: Shows the current value in the PreSet field moving one decimal place.

**HERTZ +** Increases the output frequency while ever the button is pressed.

**HERTZ -** Decreases the output frequency while ever the button is pressed.

**CHANGE PHASE:** toggles between the A/B and B/A Phase rotation.

LCD Display: Shows a graphical display of the A and B square wave format. With the arrows in this direction > > A leads B which is equivalent to turning the shaft of an actual encoder clockwise, when the value is counter clockwise the arrow heads display this way < < <.

---

## **Encoder Simulation Procedure**

### **Step 1** *Turn on the power*

Plug in the 12 Volt power pack and turn the instrument on with the slide switch on the back panel. Select the simulator mode on the back connection panel then the right Simulator LED should be showing green.

### **Step 2** *Connect an adapter lead to P4*

A connection lead with 9 Pin plug at one end and flying leads at the other is connected to plug4 on the rear panel, the flying leads are connected to the machine or instrument under test terminals.

### **Step 3** *Select the output mode of operation*

There are two modes of operation:

#### **Mode 1. Continuous**

In this mode the output square wave runs continuously once the RUN button has been pressed.

#### **Mode 2. 1 Cycle**

In this mode the number of output signals set in the instrument minus 1 are applied to the output, then the signals stop. To complete the total number of pulses one more pulse is produced when the RUN button is operated. This completes the cycle, operate the RUN button again to repeat the cycle.

### **Step 4** *Select the PPR simulation value*

First operate the Reset PPR button to return the PreSet

register to one, next enter the most significant character, then operate the Move Entry 1 Place Left button for as many times as necessary to complete the full pre-set number.

Following is listed the steps to enter a value of 2500.

1. Reset PPR
2. Operate Enter Preset PPR button twice, 2 will now be displayed
3. Operate Move Left button once the display will now read 20
4. Operate the Enter button five times and 25 will now be displayed.
5. Operate the Move Left button twice more and the display will show 2500.

### **Step 5** *Run the output signals*

Operate the RUN button and output signals will now be transmitted to the 9 pin plug. The LED will now blink red as the signals are transmitted.

### **Step 6** *Change output frequency*

Operate the Hertz + or Hertz – buttons to change the output frequency. Operating the Change Phase button will reverse the A/B phase relationship.

The LCD display shows the square wave relationship and >>> show the direction of rotation for a live encoder if the shaft were turning clockwise when looking at the front face of the encoder, and A is leading B.

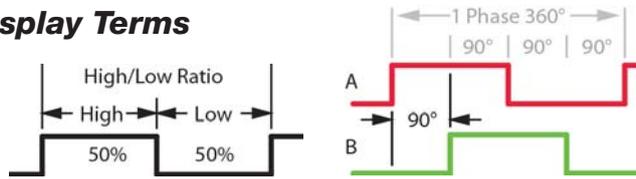
## EncoderLAB Software Outline

The instrument is a complete stand alone item and it is not necessary to use a computer with it to fully test an encoder. However it is designed to be connected to a PC via either a USB port or an Ethernet network with the RJ45 socket, located on the rear panel. When connected to the PC the user screen in the tester mode displays all the operating values in one display, including an oscilloscope display

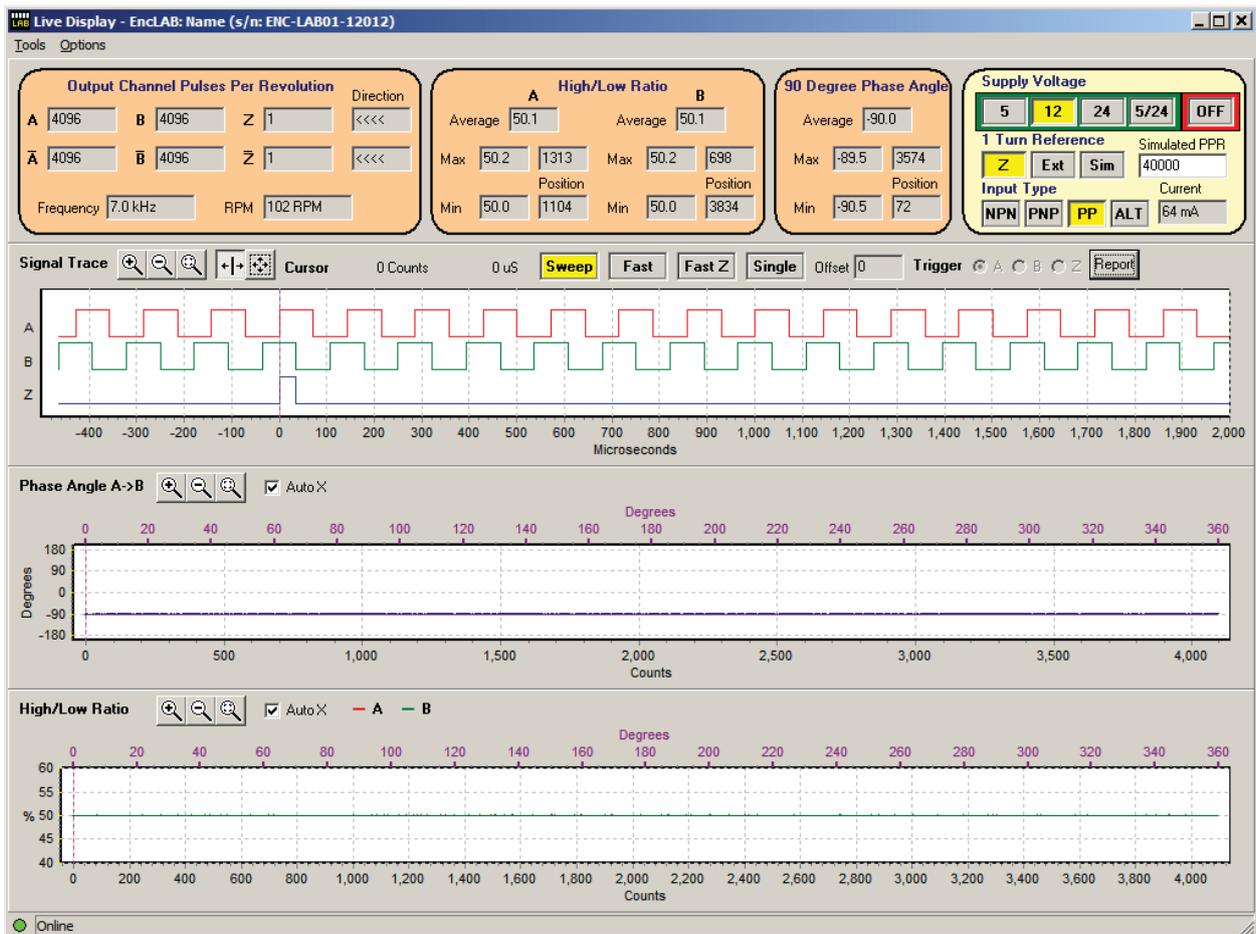
play of the encoder output wave form as well as variations in the 90 degree phase shift and the high to low ratio of the output channels. In addition the setup configuration parameters of the supply voltage and associated thresholds values for the input signals and the one turn reset source can be changed on the screen.

### Explanation of Computer Display Terms

The total square waves for one shaft revolution = PPR



These parameters are all selectable on the screen.

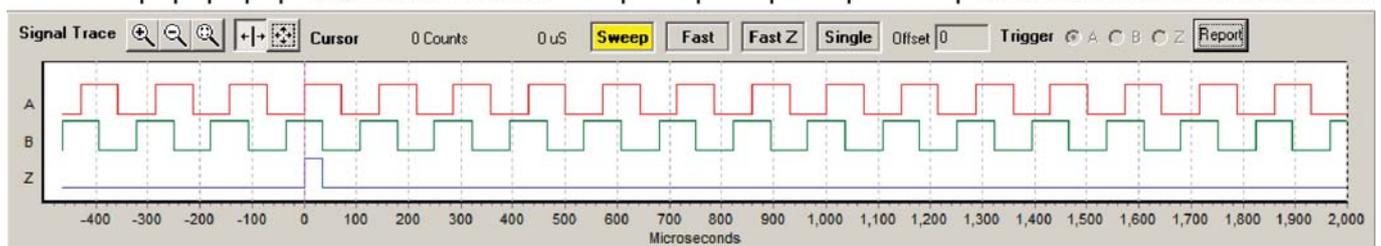


In the Fast Mode the Oscilloscope wave form is auto scaling, as a result the 4 wave forms remain the same over the full frequency range.

Encoder assemblers can use this and the numerical readings to set up the mask to disk relationship eliminating the need for a traditional Oscilloscope.

- Expands the trace horizontally
- Compresses the trace
- Resets to view 2048 waves
- Select a trace start point
- Drag a box over area to view

- Expands to read all waves sequentially in blocks of 2048
- Oscilloscope mode of 5 waves - can trigger of A or B
- Oscilloscope mode triggering from Z
- Reads one block of 2048 waves
- The starting value for the 2048 block of waves



## Reporting Provisions

There are three reporting formats.

First there is a .csv file available for every encoder, it stores the information from the PC screen and lists the timing for every individual square wave. This is initiated from the Tools drop down menu and is only produced on demand.

Second and Third reports are initiated from the Report

command on the user screen, the information on the screen, plus the details requested once the report screen is opened, are used to produce a one page .pdf file for printing to deliver with the encoder, and the same information is also used to add another line into a common .csv file. This file allows the user to analyse information for all the encoders they produce as well as keeping a history in one file of all the test information. NOTE: Detailed analysis of each square wave is not stored in these files.

The screenshot shows the EncoderLAB software interface. On the left, the 'Live Display' window shows signal traces for channels A, B, and Z, along with phase angle and high/low ratio graphs. The main window displays a 'Encoder Test Report' for a Lime Drink Company encoder. The report includes the following details:

**Report:** 2013-0123\_2013-09-02  
**Date:** 2 Sep 2013  
**Company:** The Lime Drink Company  
**Attention:** John Brown  
**Email:** johnbrown@lime.com  
**Phone No:** 1234 1234  
**Fax No:**

**Serial No:** 2013-0123  
**Tested By:** John Tester  
**Part No:** INSL-12HR-37AM/04096  
**Test Date:** 2 Sep 2013  
**Repair No:** New

**Clockwise A/B**

Output A	Output B	Output Z	Test Parameters
PPR: 4096	PPR: 4096	PPR: 1	Freq: 51 kHz
High To Low Ratio	High To Low Ratio	Phase Angle A/B	RPM: 742 RPM
Min: 50.7 @ 1688	Min: 50.7 @ 3523	Min: 89.4 @ 2166	Current: 66 mA
Max: 50.9 @ 3669	Max: 50.9 @ 3979	Max: 90.3 @ 3524	Voltage: 12V
Avg: 50.8	Avg: 50.8	Avg: 89.8 >>>>	Ref: Z
Compliment /A	Compliment /B	Clockwise A/B	Input: NPN
PPR: 4096	PPR: 4096		

**Anticlockwise B/A**

Output A	Output B	Output Z	Test Parameters
PPR: 4096	PPR: 4096	PPR: 1	Freq: 51 kHz
High To Low Ratio	High To Low Ratio	Phase Angle A/B	RPM: 742 RPM
Min: 50.7 @ 3567	Min: 33.9 @ 2034	Min: -90.5 @ 1469	Current: 66 mA
Max: 50.9 @ 3357	Max: 101.5 @ -4070	Max: 180.0 @ 2034	Voltage: 12V
Avg: 50.8	Avg: 50.8	Avg: -0.7 <<<<	Ref: Z
Compliment /A	Compliment /B	Anticlockwise B/A	Input: NPN
PPR: 4096	PPR: 4096		

**Comments**

Encoder performs according to specification PASS

**EncoderLAB** Another incremental encoder performance report

Page 1 of 1

## Simulation Mode

The user can change all the parameters on the screen.

The 'Encoder Simulator' window allows users to configure simulation parameters:

- Run:** Run (dropdown)
- Mode:** Continuous (dropdown)
- PPR:** 2500 (input field)
- Freq:** 82000 Hz (input field)
- Phase:** A/B (dropdown)

Buttons: Set, Reload, Close

Online status: Online

## Networking

Any number of the EncoderLAB instruments can be connected to an Ethernet network, a user screens can be opened on one PC to monitor the operation of each EncoderLAB on the network. The location of the report files is also freely configurable by the user to suit their individual operational requirements. Each user can update the same log file or you may have individual files for each instrument or each group of encoder products.

## PLEASE NOTE

This software information is a summary, the manual, installation instructions and the software are available from our web site [www.encoderlab.com.au](http://www.encoderlab.com.au).

## EncoderLAB Automatic Test Operation

An automatic test function has been added to the EncoderLAB. Eight tests can be loaded into the instrument and it can be used without a computer. This testing function allows the user to load pre-set parameters for each encoder or group and compared with the actual performance and then "Pass"/" Fail" test result is written on the instrument and displayed for each encoder lab test. When in the EncoderLAB simulator function the 'Hertz +/- buttons are used to select one of the eight tests in the test window and the basic parameters of the test will be displayed on the instrument and the computer screen.

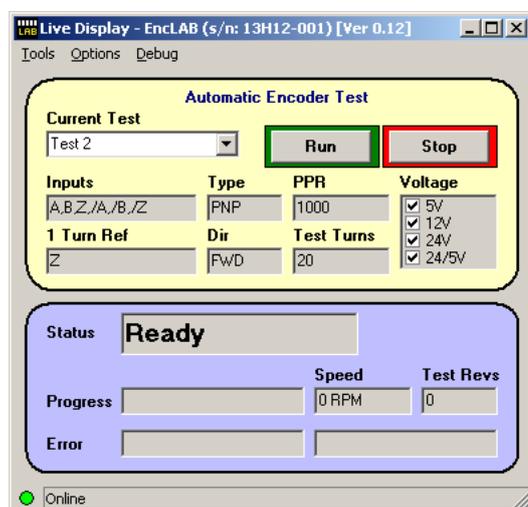
To begin the displayed test, press the RUN button, the display will change to show progress of the test. There is a module part number ENCODER-LAB-RELAY01 for connecting to the 9 pin D plug of the simulator output. This module has three relays for switching the drive motor forward and reverse and a relay for a fail signal.

On completion of the test the display will either show a Passed or Failed message accompanied by an error message describing the reason for the failure. To clear the Failed message, you must press the STOP button.

### Getting started:

1. Select 'Encoder Lab' from the main menu
2. Select 'automatic test configuration' from the drop-down menu
3. Open 'tools' window and enter the password. Unless changed by the user there are two: "password1" and "ADMINpass2"
4. Go to the 'auto-test' tab and select 'on'
5. Load parameters for the test required
6. If an alteration is made reload the parameters by selecting the 'reload' and then the 'set' button in the right-hand corner to save the parameters into the instrument.
7. Now the Encoder Lab can be taken away from the computer and used independently.
8. To perform a test, the instrument needs to be in simulator mode. This can be selected using the switch on the back. The slide switch is used to switch between normal and automatic mode at any time.
9. Note: the print option will not work without a computer.
10. At the completion of the test a "PASS" or "FAIL" will appear on the instrument display

### Computer display during test



### Encoder lab display at completion of test



The screen on the left shows the display on the computer from which the test file (1 of the 8) can be selected it then shows the basic parameters for the test selected. The test can be started with the run button, the bottom half of the window displays progress of the test under way.

The display above is shown on the EncoderLAB instrument LCD display.

## Computer configuration display

## Settings common for all tests

Setting for test	Selection options	Explanation of terms
<b>Auto test mode</b>	Off/On	Turns on the test report and turns the simulator (P4 terminal) into an output driver for the direction relays and the test functions. Note, once this is selected it is necessary to move the slide switch on the back of the Encoder Lab into simulator mode.
<b>Start timeout</b>	0-255 seconds	The time delay between pressing the start button and the commencement of the test, this is to allow the drive motor to run up to speed before the readings are taken.
<b>Speed timeout</b>	0-255 seconds	Timeout to terminate the test if no signal is received.
<b>Stop timeout</b>	0-255 seconds	The time delay between stop measuring reading and stopping the motor drive.
<b>Voltage delay</b>	0-25 seconds	The time from setting the start button to when the voltage is applied to the encoder.
<b>Minimum speed</b>	1-10,000 RPM	The slowest a motor can be turned to register a valid reading. Beware low PPR encoders need to turn faster to reach minim frequency
<b>Speed Stability</b>	0-255%	The maximum speed variation for the readings to be taken.
<b>Speed Turns</b>	0-255	The number of encoder turns before valid readings are recorded.

## Settings measured for each encoder test

Setting for test	Selection options	Explanation of terms
<b>Name</b>	User can name the test.	Each Encoder Lab can be set up for eight different tests, but there is no limit to the number of test files that can be created.
<b>Inputs</b>	A AB AZ ABZ AB/A/B ABZ/A/B/Z	Number of output channels for the encoder.
<b>PPR</b>	Encoder PPR	The number of square waves for one turn of the encoder.
<b>1 Turn Ref</b>	Z EXT SIM	The one turn reference input
<b>Test Turns</b>	?????	The number of revolutions that the encoder turns for the test.
<b>Direction</b>	Forward Reverse Or both forward and reverse	Direction of the testing drive motor.
<b>Test Volts</b>	5V 12V 24V 24/5V	More than one voltage can be selected, and a test will be completed for each voltage.
<b>Input Type</b>	NPN PNP PP ALT	Output configuration of the encoder.
<b>H/L Tolerance</b>	0-50%.	The maximum variation in the width of each square wave.
<b>H/L Max Span</b>	0-50%	The maximum difference between the shortest and longest square wave.
<b>Phase Tolerance</b>	0-90 degrees	The tolerance of the phase angle between A and B.
<b>Phase Max Span</b>	0-90 degrees	Maximum difference between the highest and lowest phase angle.
<b>Min Current</b>	0-255 mA	Minimum current before default.
<b>Max Current</b>	0-255 mA	Maximum current before default.
<b>Print Report</b>	Yes/No <b>under construction</b>	Printed report file generated.
<b>Add one to last serial no.</b>	Yes/No	One added to the last serial number.

## List of error messages

<b>User Aborted</b>	Test was aborted because the user pressed the STOP button
<b>Start Timeout</b>	The motor did not start before the Start Timeout period expired
<b>Stop Timeout</b>	The motor did not stop before the Stop Timeout period expired
<b>Config Error</b>	The test parameters result in nothing to test (e.g. no voltages selected)
<b>Motor Timeout</b>	Motor did not reach a stable speed above Minimum Speed before Motor Speed Timeout period expired
<b>Motor too Slow</b>	Motor speed fell below the Minimum Speed setpoint after starting the test
<b>A != PPR</b>	Number of A pulses per revolution did not equal the PPR test parameter
<b>B != PPR</b>	Number of B pulses per revolution did not equal the PPR test parameter
<b>Z != 1</b>	Number of Z pulses per revolution did not equal 1
<b>/A != PPR</b>	Number of /A pulses per revolution did not equal the PPR test parameter
<b>/B != PPR</b>	Number of /B pulses per revolution did not equal the PPR test parameter
<b>/Z != 1</b>	Number of /Z pulses per revolution did not equal 1
<b>A != B</b>	Number of A pulses per revolution did not equal B pulses per revolution
<b>A != /A</b>	Number of A pulses per revolution did not equal /A pulses per revolution
<b>B != /B</b>	Number of B pulses per revolution did not equal /B pulses per revolution
<b>DIR != AB</b>	The direction indicated by A and B does not equal A leading B
<b>DIR != BA</b>	The direction indicated by A and B does not equal B leading A
<b>DIR != /A/B</b>	The direction indicated by /A and /B does not equal /A leading /B
<b>DIR != /B/A</b>	The direction indicated by /A and /B does not equal /B leading /A
<b>A H/L too High</b>	The average High to Low Ratio for input A is greater than 50% + H/L Tolerance parameter
<b>A H/L too Low</b>	The average High to Low Ratio for input A is less than 50% H/L Tolerance parameter
<b>A H/L Span Err</b>	The difference between the largest and the smallest High to Low Ratio measurement for input A has exceeded the H/L Max Span parameter
<b>B H/L too High</b>	The average High to Low Ratio for input B is greater than 50% + H/L Tolerance parameter
<b>B H/L too Low</b>	The average High to Low Ratio for input B is less than 50%H/L Tolerance parameter
<b>B H/L Span Err</b>	The peak to peak High to Low Ratio for input B has exceeded the H/L Max Span parameter
<b>Phase too High</b>	The average A to B Phase angle is greater than 90+ Phase Tolerance parameter
<b>Phase too Low</b>	The average A to B Phase angle is less than 90 Phase Tolerance parameter
<b>Phase Span Err</b>	The t Phase angle measurement has exceeded the Phase Max Span parameter
<b>mA too Low</b>	The encoder current is less than the Min Current test parameter
<b>mA too High</b>	The encoder current is greater than the Max Current test parameter
<b>Low Current</b>	The encoder current is less than the system wide Low Current Limit
<b>High Current</b>	The encoder current is greater than the system wide or hardware High Current Limit
<b>Z Inverted</b>	The Z input is inverted, i.e. high for more than half a revolution

All EncoderLABs delivered after May 2019 will have this function installed. It can be installed on older instruments but this requires a firm ware update, follow the install instructions that comes with the software.